# **Installation Notes**

Before installing this Combi Boiler, be sure to read the Installation Manual and Owner's Guide.

The following items must be verified prior to completion of the installation.

### 1. Check the gas type



Verify that gas supply type matches the gas type listed on the rating plate. Improper gas type may result CARBON MONOXIDE POISONING.

#### 2. Set the Service Reminder

The Combi Boiler is equipped with a Service Reminder to announce for maintenance. The factory default of this Service Reminder is OFF. The customer or installer needs to set the Service Reminder to ON or OFF. Refer to the Installation Manual.

## 3. Set the temperature and flow rate units on the Operation Panel

The factory default is °F & GPM. This function will appear within the first 10 minutes of connecting electrical power and before pressing the button.

<Units Setting>

1. Press the strinks button. Select strinks using the	Procedure 1	Procedure 2	Procedure 3 Units Choices (Factory Setting is Shaded)
buttons, and then press the button.			1: F 2: [
2. Display will change to			°F / Gal °C / L (Fahrenheit / Gallon) (Celsius / Liter)
then press the button.	e.g. °F⇒°C	Press and hold	After 10 seconds pass,
3. To change the unit.	1 1:	the∆ button for 5 seconds.	then Units will change.  Every 0.5 seconds, display will change.
°F→°C : Press and hold the Δ button for approximately 5 seconds.			uspiay will change.
°C→°F : Press and hold the  button for approximately 5 seconds.  4. Press the  button to exit the function,	L		
BACK DUTTO EXIT THE TUTTOUT.			

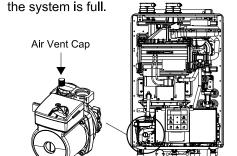
### 4. Set the Heating Temperature and the DHW Temperature

Change the Heating Temperature setting and the DHW Temperature setting on the Operation Panel. Refer to the Installation Manual.

## 5. Remove residual air from the system

This Combi Boiler has a built-in air vent inside to remove air from the heating system.

Before filling the Combi Boiler, loosen the Air Vent Cap to allow the system to fill properly. Tighten the cap when





Loosen Air Vent Cap before filling the System. The System will not be properly filled if the Air Vent Cap is not loosened. Air in the system may cause malfunctions and system overheating.

NOTE This Combi Boiler is equipped with an auto feeder valve. Therefore, installation of additional system water fill connection is not necessary in most cases.

\* If the heating system does not require the Auto Feeder (the internal water feeder) operation or when using freeze protection products, plug the Auto Feeder Water Inlet Connection and set "Auto Feeder Activation" OFF. Refer to the Installation Manual for changing "Auto Feeder Activation" Setting.

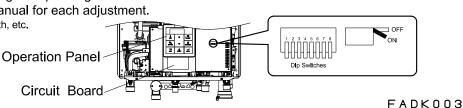
## 6. Adjust the Dip Switches

This Combi Boiler has some Dip Switches for proper unit operation.

Dip Switches must be changed depending on the installation condition\*.

Refer to the Installation Manual for each adjustment.

\* Elevation, Vent size, Vent length, etc.

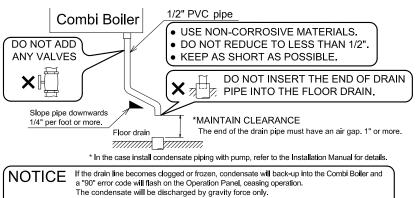


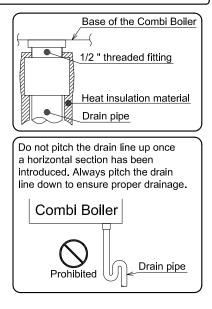
#### 7. Condensate Piping



Due to the acidic nature of condensate, be sure to properly drain and if necessary, treat the condensate prior to disposal. Damage caused by improperly handled condensate is not covered by the warranty.

- This Combi Boiler is a high efficiency, fully condensing Combi Boiler which
  produces acidic condensate during operation. The unit incorporates a
  collection and removal system which must be properly drained in order to
  ensure proper operation of this unit.
- Take measures to prevent the condensate drain lines from freezing. (insulation, heat tape, electric heaters,etc.).





#### 8. Filling the condensate container with water

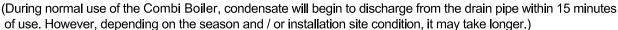


Prior to initial start up, make sure that you fill the condensate container with water. This is to prevent dangerous exhaust gases from entering the building. Failure to fill the condensate container could result in severe personal injury or death.

The condensate container can be filled with water before connecting the vent pipe. Filling the condensate container before vent pipe installation.

When there is not slope downwards of drain pipe enough, it will cause clogging ("90" error).

- 1) Fill the condensate container by pouring approx. 10 oz. (280 ml) of water into exhaust flue on the top of the appliance as illustrated right.
- Or, if the vent pipe has already been installed:
- 2) After installing the drain pipe, make sure that the area around the appliance is well ventilated; open a window or a door if necessary.
  - Then, operate the Combi Boiler and verify that condensate is coming out of the drain pipe.



## 9. Verify proper operation and to prevent damage from freezing

- Before connecting the cold water supply line to the Combi Boiler, open the water supply valve and flush out any pipe shavings, flux, dirt, etc. from the water pipe.
- Make sure that the vent system is gas tight and will not leak, and there are no water leaks from pipes.
- Verify proper operation of the Combi Boiler by performing "Trial Operation" procedures as outlined in the Installation Manual.
- After performing the test operation, perform the following insulation measures for prevention of freezing.
   Refer to the Installation Manual.
- If the unit will not be used immediately, close off all gas and water shutoff valves, drain all of the water out of the unit and the plumbing system to prevent the unit and system from freezing, and bleed the gas out of the gas line.

  Refer to the Owner's Guide for the procedure for draining the water.
  - \* Freezing is not covered by the warranty.
- If you are draining water, catch the discharge water in a container to prevent water from slipping on to the floor.

PLEASE RETURN THE "OWNER'S GUIDE" TO THE CUSTOMER AFTER INSTALLATION.

